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$41-37+46=$	$75+1-61=$	$87-43+23=$	$43+19-43=$	$54+26-7=$	$58-25+46=$
$32+33-32=$	$18+63-80=$	$7+52-1=$	$77-13+18=$	$91-78+78=$	$97-56+20=$
$43-37+58=$	$62-8+31=$	$81-29+44=$	$24+73-41=$	$15-5+69=$	$92-45+29=$

$68-9+21=$	$81-80+83=$	$72-17+16=$	$80-72+82=$	$17+23-30=$	$65-27+51=$
$20-6+83=$	$79-52+66=$	$89-51+21=$	$96-81+63=$	$76-5+12=$	$69-27+45=$
$38+32-57=$	$49+38-65=$	$33-7+71=$	$89-56+18=$	$18+37-7=$	$31-2+40=$
$63-15+37=$	$75-40+38=$	$75-69+84=$	$10+83-72=$	$62+36-32=$	$36+51-25=$
$52-37+53=$	$78-43+41=$	$63-49+70=$	$74-67+93=$	$79-41+52=$	$3+24-25=$
$93-92+93=$	$41-4+38=$	$43+31-3=$	$79-27+24=$	$27+34-33=$	$67+5-45=$
$35-13+28=$	$71+21-33=$	$83-71+61=$	$6+55-41=$	$93-61+22=$	$80-31+26=$
$75-51+72=$	$31+30-11=$	$69-29+26=$	$82-40+45=$	$41+56-72=$	$53+20-64=$

$93-65+59=$	$63+13-3=$	$81-47+22=$	$97-84+43=$	$58-1+6=$	$20+70-76=$
$14+45-57=$	$47-43+48=$	$29+38-9=$	$27+71-45=$	$19+20-9=$	$32+19-41=$
$87-34+41=$	$73-34+49=$	$93-86+72=$	$9+80-19=$	$73+7-31=$	$86-58+33=$
$57+25-81=$	$71-22+10=$	$3+75-14=$	$61+10-51=$	$65-41+46=$	$70-3+26=$
$52+5-57=$	$30-6+33=$	$75-71+67=$	$92-54+35=$	$44-26+49=$	$7+78-81=$
$56-13+36=$	$13+60-39=$	$56-10+12=$	$46-43+59=$	$83-44+46=$	$5+39-7=$
$78+21-33=$	$51+47-31=$	$86-59+59=$	$1+80-65=$	$89-52+42=$	$24-16+88=$
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$$46+34-36=$$

$$37-26+55=$$

$$14+86-58=$$

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